

PEEK-OPTIMA™ Natural LT1 (Large Rods Ø 70-180 mm and Plates)

General Information

Product Description

High performance biocompatible thermoplastic material, PolyEtherEtherKetone (PEEK), semi crystalline. Stockshape rod diameters between 70–180mm and plates for machining, for use in long term human implantation. Colour natural/beige.

Typical Application Areas

For use in applications requiring high strength, high stiffness, and high ductility. Suitable for use in long-term implantable medical devices. Excellent sterilisation resistance. As PEEK is hygroscopic, drying before use is recommended. Further information is available upon request.

PEEK-OPTIMA™ is known for its outstanding biocompatibility, chemical resistance, and mechanical strength. PEEK-OPTIMA™ Natural provides a reliable and versatile solution for short and long-term implants.

Material Properties

Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.31	g/cm ³	ISO 1183
Water Absorption (Equilibrium, 23°C, 50% RH)	0.50	%	ISO 62
Crystallinity DSC	42.0	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	115	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	22	%	ISO 527-2
Flexural Modulus (23°C)	4400	MPa	ISO 178
Flexural Stress			ISO 178
Yield, 23°C	188	MPa	
3.5% Strain, 23°C	149	MPa	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	5.5	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature (Onset)	145	°C	ISO 11357-2
Melting Temperature	341	°C	ISO 11357-3
Recrystallization Temperature (Peak)	293	°C	ISO 11357-3

Additional Information

Detailed data available on our website www.invibio.com or upon request.

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Invibio Limited
Victrex Technology Centre. Hillhouse International, Thornton-Cleveleys, Lancashire, FY5 4QD, UK
Tel: +44 (0)1253 898 000 Fax: +44 (0)1253 898 001 Email: info@invibio.com
Registered in England and Wales No. 4088050 at address above
www.invibio.com