

PEEK-OPTIMA™ Image Contrast LT16BA (Granules)

General Information

Product Description

High performance biocompatible thermoplastic material, Image Contrasting PolyEtherEtherKetone (PEEK), semi crystalline. Granules for injection moulding and extrusion, standard flow for use in long term human implantation. Colour natural/beige

Typical Application Areas

For use in applications requiring high strength, high stiffness, and high ductility. Suitable for use in long-term implantable medical devices. Excellent sterilisation resistance. As PEEK is hygroscopic, drying before use is recommended. Further information is available upon request.

PEEK-OPTIMA™ Image Contrast compounds provide a broad contrast range for optimal visualization with X-ray, CT, and MRI imaging modalities.

Material Properties

Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.36	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (400°C/2.16 kg)	3.8	g/10 min	Internal Method
Spiral Flow ¹	10.5	cm	Internal Method
Molding Shrinkage			ASTM D955
Flow	1.1	%	
Across Flow	1.5	%	
Water Absorption (Equilibrium, 23°C, 50% RH)	0.49	%	ISO 62
Crystallinity DSC	30.0	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ² (23°C)	4720	MPa	ISO 527-1
Tensile Stress			ISO 527-2
Yield, 23°C ³	98.0	MPa	
Yield, 23°C ⁴	94.0	MPa	
Yield, 23°C ⁵	93.0	MPa	
Tensile Strain			ISO 527-2
Break, 23°C ³	5.2	%	
Break, 23°C ⁴	32	%	
Break, 23°C ⁵	34	%	
Flexural Modulus			
23°C ³	4200	MPa	ISO 178
23°C ⁵	3900	MPa	ISO 178
Flexural Stress			ISO 178
Yield, 23°C ³	161	MPa	
Yield, 23°C ⁴	157	MPa	
Yield, 23°C ⁵	153	MPa	
3.5% Strain, 23°C ⁵	129	MPa	
Compressive Modulus ⁵ (23°C)	4060	MPa	ISO 604
Compressive Stress ⁵ (23°C)	137	MPa	ISO 604
Shear Modulus ⁵ (23°C)	1230	MPa	ISO 15310
Shear Strength ⁵ (23°C)	86.5	MPa	ASTM D732
Poisson's Ratio ⁵ (23°C)	0.37		ASTM D638

PEEK-OPTIMA™ Image Contrast LT16BA (Granules)

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180
23°C ³	11.5	kJ/m ²	
23°C ⁴	14.5	kJ/m ²	
23°C ⁵	9.2	kJ/m ²	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale, 23°C)	102		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature (Onset)	145	°C	ISO 11357-2
Melting Temperature	343	°C	ISO 11357-3
CLTE			ASTM D696
Flow : 50 to 120°C	6.1E-5	cm/cm/°C	
Flow : 170 to 220°C	2.2E-4	cm/cm/°C	
Flow : 220 to 270°C	2.2E-4	cm/cm/°C	
Transverse : 50 to 120°C	5.7E-5	cm/cm/°C	
Transverse : 50 to 120°C ⁶	6.5E-5	cm/cm/°C	
Transverse : 170 to 220°C	1.3E-4	cm/cm/°C	
Transverse : 170 to 220°C ⁶	1.4E-4	cm/cm/°C	
Transverse : 220 to 270°C	1.6E-4	cm/cm/°C	
Transverse : 220 to 270°C ⁶	1.8E-4	cm/cm/°C	
Specific Heat			Internal Method
37°C ⁷	1180	J/kg/°C	
37°C ⁸	2410	J/kg/°C	
400°C ⁹	1280	J/kg/°C	
Recrystallization Temperature (Peak)	286	°C	ISO 11357-3
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity 1000 s ⁻¹ (400°C)	472	Pa·s	Internal Method
Melt Stability 1000 s ⁻¹ , 1 hr (400°C)	1.0	%	Internal Method
Shear Viscosity 100 s ⁻¹ (400°C)	1005	Pa·s	ISO 11443
Shear Viscosity 1000 s ⁻¹ (400°C)	369	Pa·s	ISO 11443
Shear Viscosity 10000 s ⁻¹ (400°C)	101	Pa·s	ISO 11443
Shear Viscosity 200 s ⁻¹ (400°C)	757	Pa·s	ISO 11443
Shear Viscosity 2000 s ⁻¹ (400°C)	259	Pa·s	ISO 11443
Shear Viscosity 400 s ⁻¹ (400°C)	553	Pa·s	ISO 11443
Shear Viscosity 4000 s ⁻¹ (400°C)	177	Pa·s	ISO 11443

Additional Information

Typical Processing Information

Injection	Nominal Value	Unit
Drying Temperature	120 to 150	°C
Drying Time	3.0 to 5.0	hr
Suggested Max Moisture	0.020	%
Hopper Temperature	< 100	°C
Rear Temperature	355	°C
Middle Temperature	360 to 365	°C
Front Temperature	370	°C
Nozzle Temperature	375	°C
Mould Temperature	180 to 200	°C

PEEK-OPTIMA™ Image Contrast LT16BA (Granules)

Injection Notes

Drying Temperature / Time: 150°C / 3h or 120°C / 5h (residual moisture <0.02%)

Runner: Die / Nozzle >3 mm, Manifold >3.5 mm

Gate: >1 mm or 0.5 x part thickness

Important Notes:

1) Processing conditions quoted in our datasheets are typical of those used in our processing laboratories

- Data for mould shrinkage should be used for material comparison. Actual mould shrinkage values are highly dependent on part geometry, mould configuration, and processing conditions.
- Mould shrinkage differs for along flow and across flow directions. "Along flow" direction is taken as the direction the molten material is travelling when it exits the gate and enters the mould.
- Mould shrinkage is expressed as a percent change in dimension of a specimen in relation to mould dimensions.

2) Data are generated in accordance with prevailing national, international and internal standards, and should be used for material comparison.

Actual property values are highly dependent on part geometry, mould configuration and processing conditions. Properties may also differ for along flow and across flow directions.

Storage Requirements

Store in original packaging away from direct sunlight and extremes of temperatures. Do not use if sealing tab is broken prior to opening.

Development Material

During qualification activities NFHI (Not For Human Implantation) grades are available upon request

Detailed data available on our website www.invibio.com or upon request.

Notes

¹ 1.00 mm

² 0.05 – 0.25%

³ 3-Cycles Steam

⁴ 75 kGy Gamma

⁵ As Moulded

⁶ Through Flow

⁷ Amorphous

⁸ Crystalline

⁹ Molten

Revision Date: June 2026

This information is provided "as is". It is not intended to amount to advice. Use of the product is at the customer's/user's risk. It is the customer's/user's responsibility to thoroughly test the product in each specific application to determine its performance, efficacy and safety for each end-use product, device or other application and compliance with applicable laws, regulations and standards. Mention of a product is no guarantee of availability. Victrex reserves the right to modify products, data sheets, specifications and packaging. **Victrex makes no warranties, express or implied (including, without limitation, any warranty of fitness for a particular purpose or of intellectual property non-infringement) and will not be liable for any loss or damage of any nature (however arising) in connection with customer's/user's use or reliance on this information, except for any liability which cannot be excluded or limited by law.** This document may be modified or retracted at any time without notice to the customer/user.

Victrex Manufacturing Limited (or another member of the Victrex group) is the owner or the licensee of all intellectual property rights in and to this document including the following trade marks, VICTREX, INVIBIO, JUVORA, APTIV, 450G, PEEK-OPTIMA, SHAPING FUTURE PERFORMANCE, LMPAEK, TRIANGLE (Device). All rights are protected by intellectual property rights including copyright under relevant national and international intellectual property laws and treaties. All rights reserved. Copyright © Victrex Manufacturing Limited 2026.

Invibio Limited

Victrex Technology Centre, Hillhouse International, Thornton-Cleveleys, Lancashire, FY5 4QD, UK

Tel: +44 (0)1253 898 000 Fax: +44 (0)1253 898 001 Email: info@invibio.com

Registered in England and Wales No. 4088050 at address above

www.invibio.com